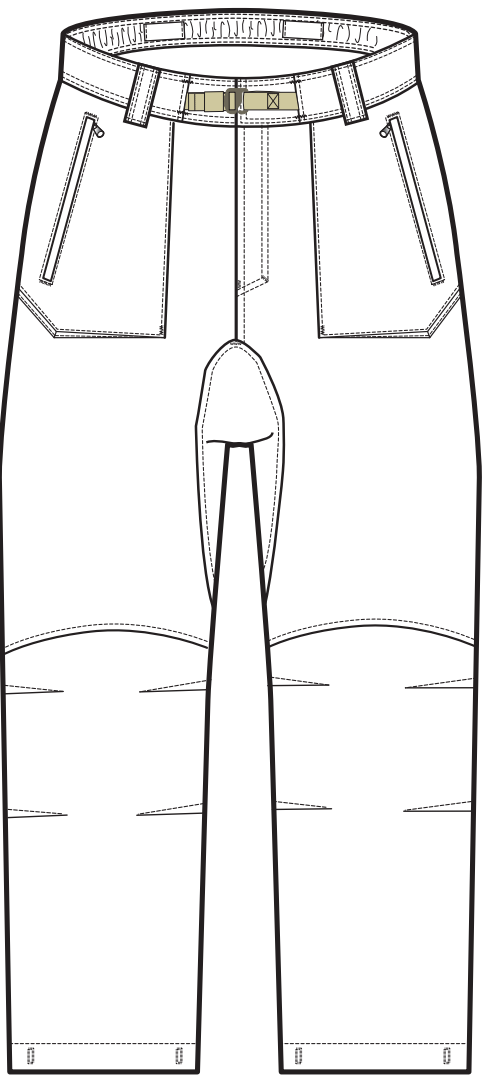
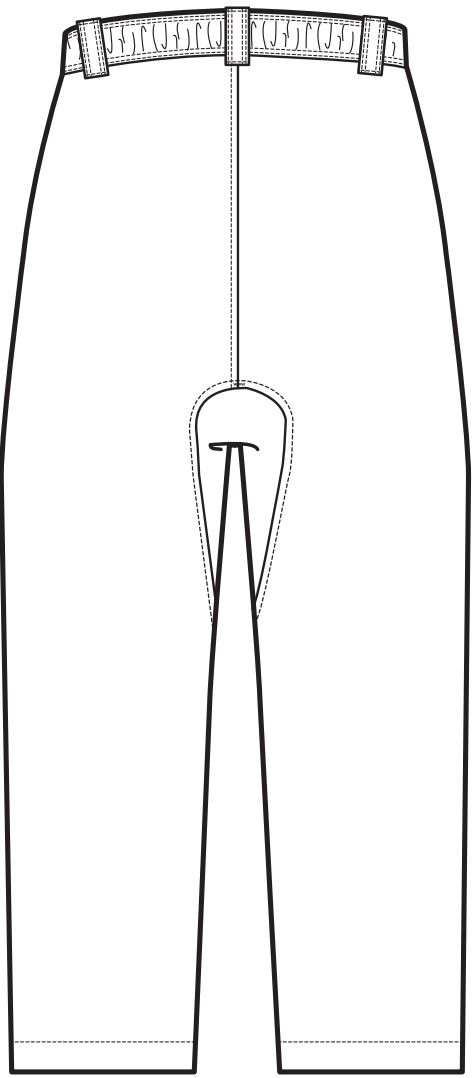


BEYOND

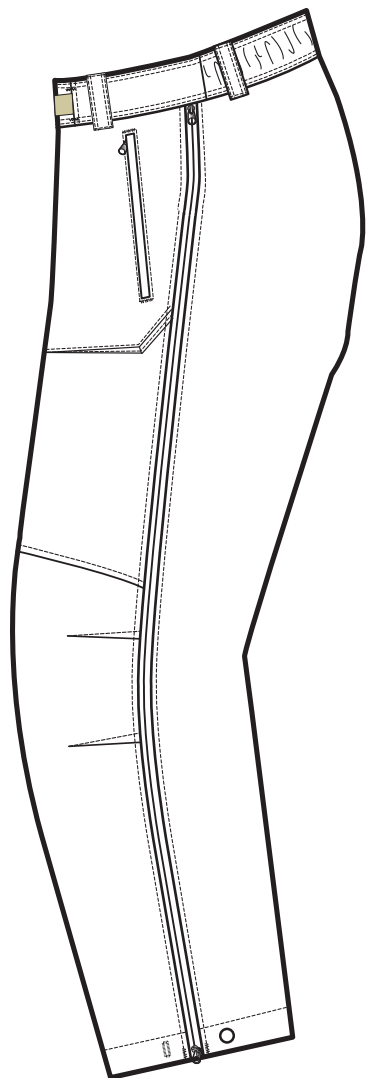
STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MED 34	CREATED DATE:	13-AUG-18	
STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19	
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	COVER PAGE		PATTERN DATE:	



FRONT



BACK



SIDE

BEYOND

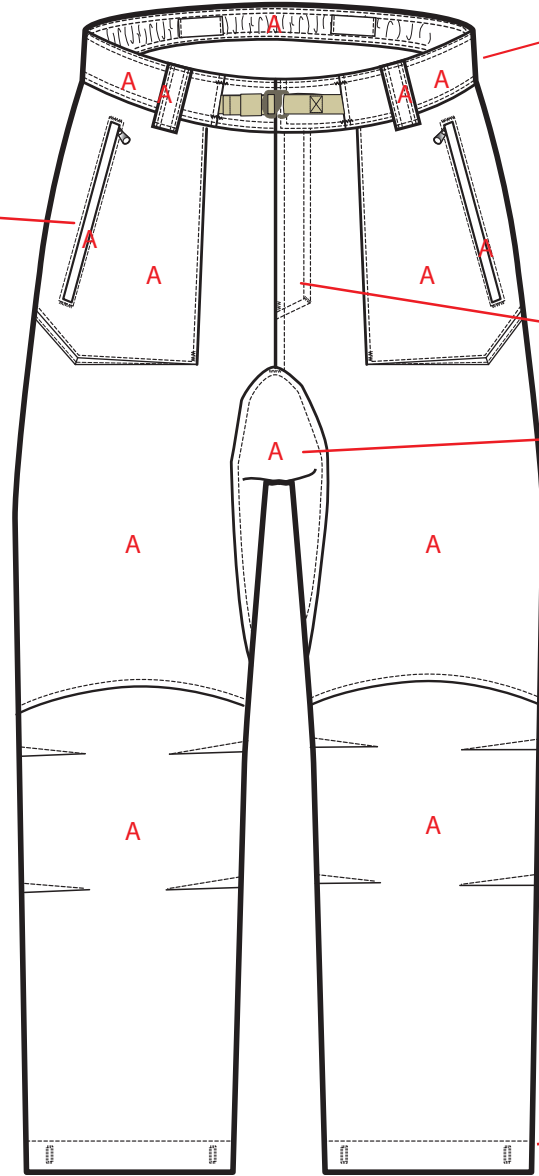
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STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	FRONT BODY VIEW		PATTERN DATE:

FABRIC

SHELL A: CAROLTEX NK06WLFF 70D NYLON RIPSTOP

SHELL B: CAROLTEX NK02LP 40D PF NYLON RIPSTOP

HAND POCKET
-SEE DETAIL SKETCH



WAISTBAND
-2 LAYER WAISTBAND
-1/4" DN TS AT TOP AND BOTTOM OF WB
-NO INSULATION
-HOOK AND LOOP WAIST CLOSURE (SEE DETAIL SKETCH)
-2 PIECE INTERNAL ELASTIC BELT WITH G-HOOK (SEE DETAIL SKETCH FOR BELT)
-ELASTIC BACK WAISTBAND

FLY
-SEE DETAIL SKETCH

CROTCH GUSSET
-BARTAK AT TOP OF GUSSET FRONT AND BACK

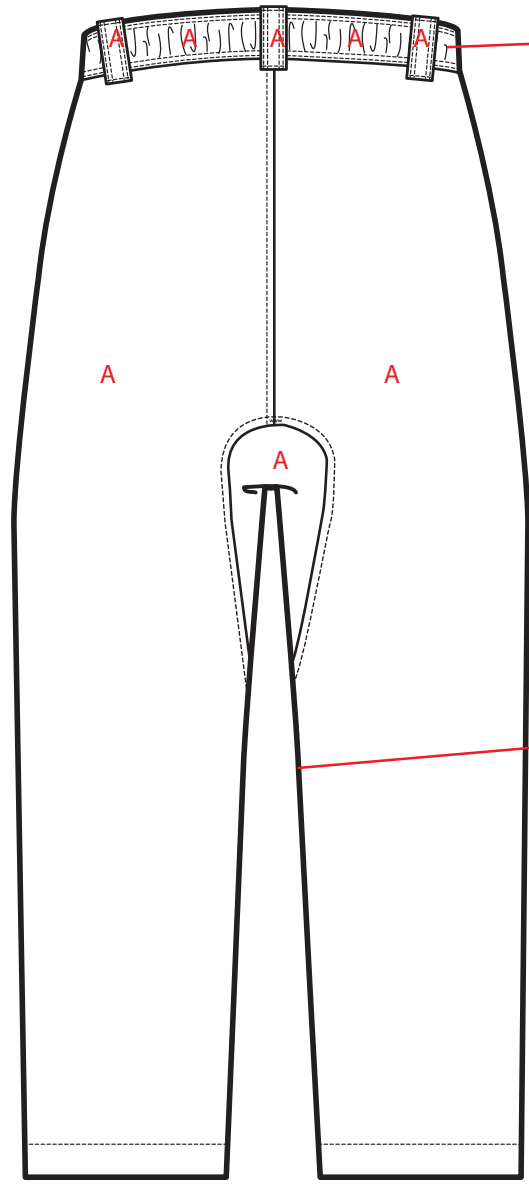
KNEE
- (2) DARTS EACH AT INSEAM AND OUTSEAM
- SA FOLDS UP, SN TOPSTITCH

HEM
-1.5" FINISHED HEM
-SN TS
-CLEAN FINISH
-2 VERTICAL BUTTONHOLES AT EACH HEM
-POS 3/4" IN FROM INSEAM/ OUTSEAM
-BUTTONHOLE IS 3/8" THRU ALL LAYERS

SN / DN SPI = 10-12
OVERLOCK SPI =12-14
3/8" BARTACK = 14 STITCHES
EXPOSED ZIPPER TAPE WIDTH FOR ALL ZIPPERS = 1/2"
ALL FABRIC EDGES MUST BE OVERLOCKED
1/4" SN TS ON ALL SEAMS EXCEPT WHERE NOTED

BEYOND

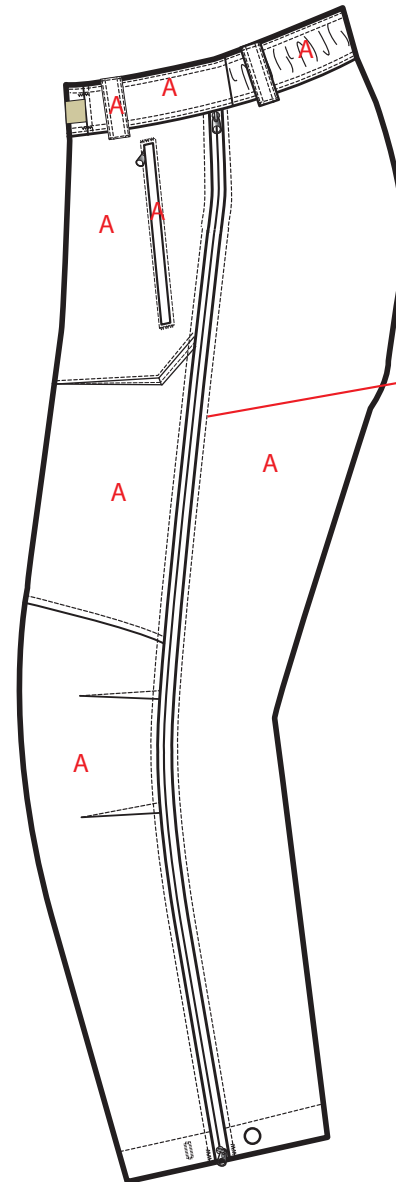
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	STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	BACK BODY VIEW		PATTERN DATE:	



BELT LOOPS
-SHELL A BELT LOOPS
-1"W X 2.5"H
-5 PCS
-2 @ FRONT, 2 @ BACK SIDES, 1 @ CB
-TOP OF LOOP IS OVERLOCK AND TURN 5/8" AND STITCHED DOWN
-BOTTOM OF LOOP INSERTED INTO TOP OF WB AND STITCHED DOWN
-1/4" DN TS AT SIDES

INSEAM
1/4" SN TS ON BACK PANEL

BEYOND	STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MED 34	CREATED DATE:	13-AUG-18
	STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	SIDE BODY VIEW		PATTERN DATE:	



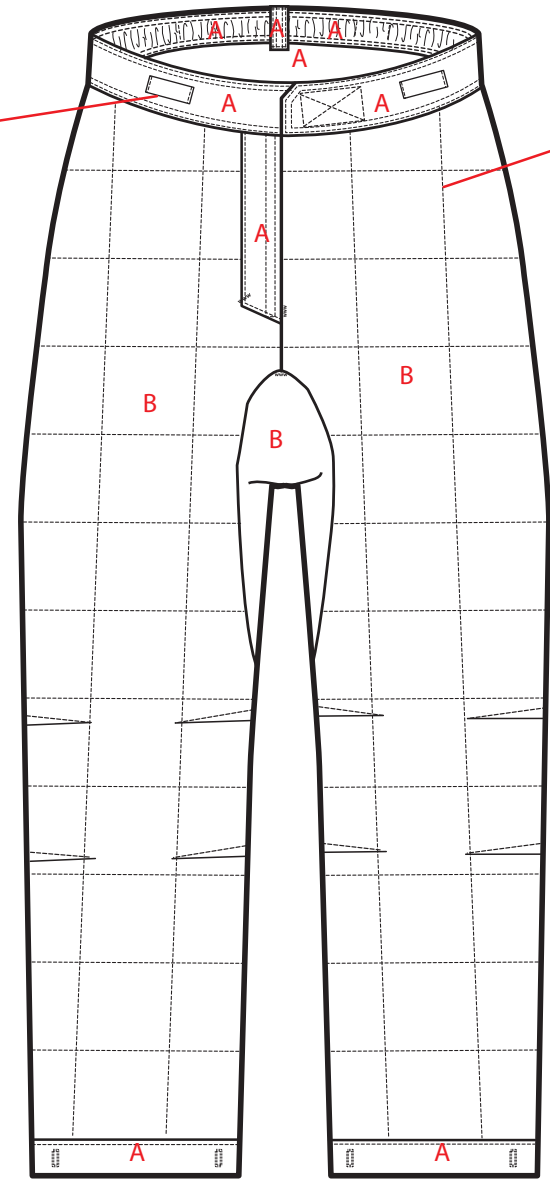
SIDE VENT
 - 2 WAY SEPARATING ZIPPER
 -SEE INSIDE SIDE BODY VIEW FOR INNER WIND FLAP DETAIL

BEYOND

STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MED 34	CREATED DATE:	13-AUG-18
STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	INSIDE FRONT BODY	PATTERN DATE:	

FRONT SUSPENDER LOOPS

- SET TO INSIDE FRONT WAISTBAND
- THRU SINGLE LAYER ONLY
- ENDS ARE FOLDED AND STITCHED DOWN WITH SN TS
- 2 TOTAL ON FRONT WAISTBAND



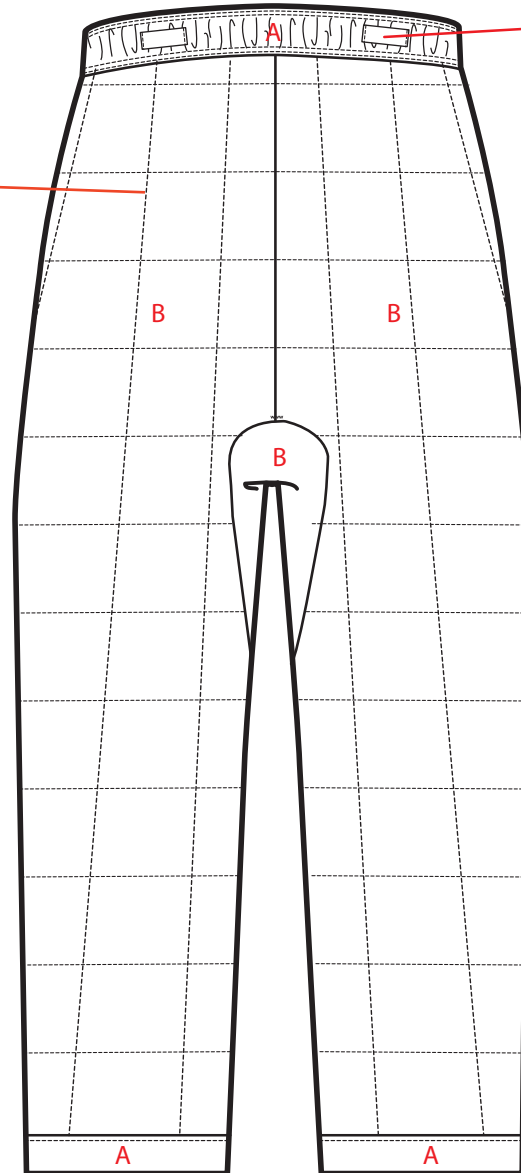
QUILT LINES

- 3"x3" BOX QUILT
- REFER TO PATTERN FOR SPACING
- THROUGH LINING & FILL ONLY

BEYOND	STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MED 34	CREATED DATE:	13-AUG-18	
	STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19	
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	INSIDE BACK BODY		PATTERN DATE:		

QUILT LINES

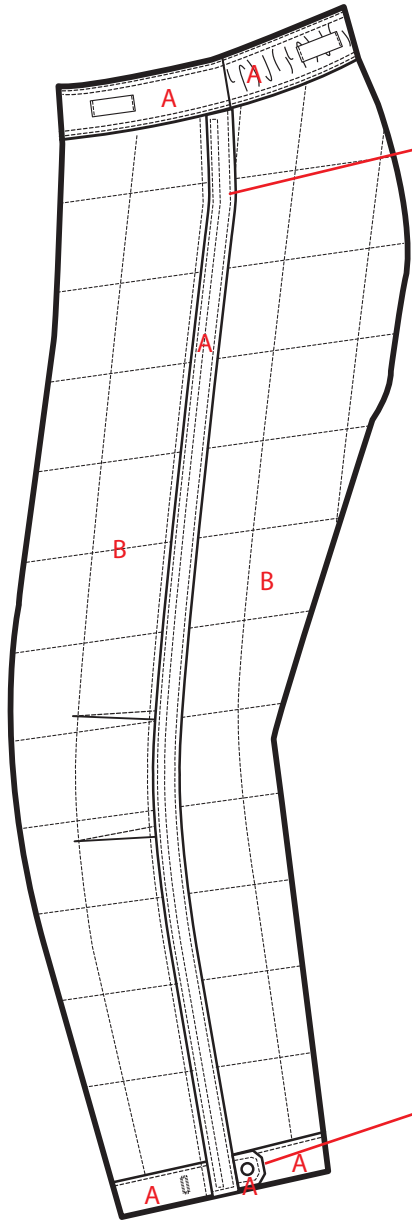
- 3"x3" BOX QUILT
- REFER TO PATTERN FOR SPACING
- THROUGH LINING & FILL ONLY



BACK SUSPENDER LOOPS

- SET TO INSIDE BACK WAISTBAND
- STITCH THRU ALL WAISTBAND LAYERS
- ENDS ARE FOLDED AND STITCHED DOWN WITH SN TS
- 2 TOTAL ON BACK WAISTBAND

BEYOND	STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MED 34	CREATED DATE:	13-AUG-18
	STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	INSIDE SIDE VIEW		PATTERN DATE:	



SIDE VENT WIND FLAP

- DOUBLE LAYER FLAP, 1-1/4" WIDE
- CLEAN FINISH AT 3 SIDES
- NOT INSULATED
- SET BC-TAPE NEXT TO ZIPPER TEETH WITH SN ES, TO PREVENT SNAGGING
- INSERT FLAP INTO ZIPPER WINDOW AT OUTSEAM ON FRONT PANEL, BEHIND ZIPPER TAPE
- TOP OF FLAP IS SET INTO WAIST SEAM

HEM TAB

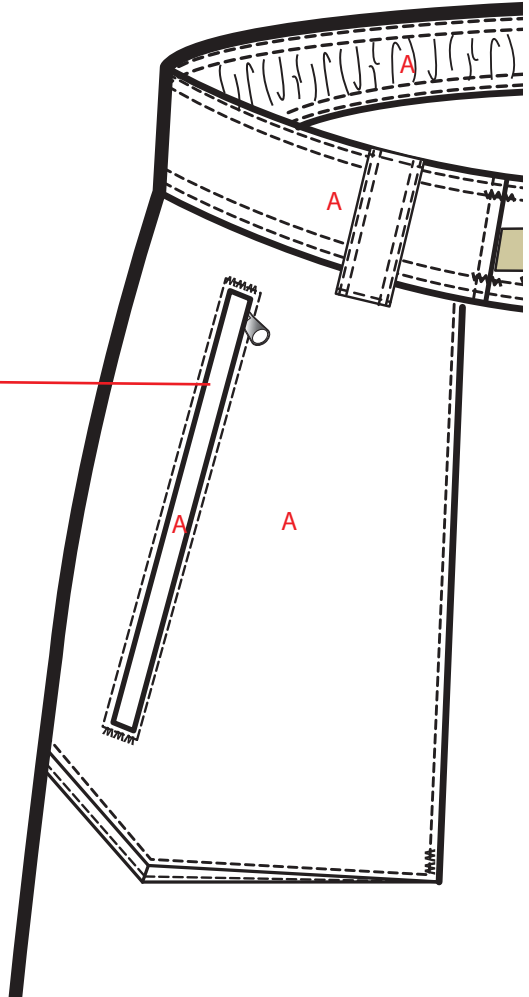
-SEE DETAIL SKETCH

BEYOND

STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MED 34	CREATED DATE:	13-AUG-18
STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	HAND POCKET DETAIL	PATTERN DATE:	

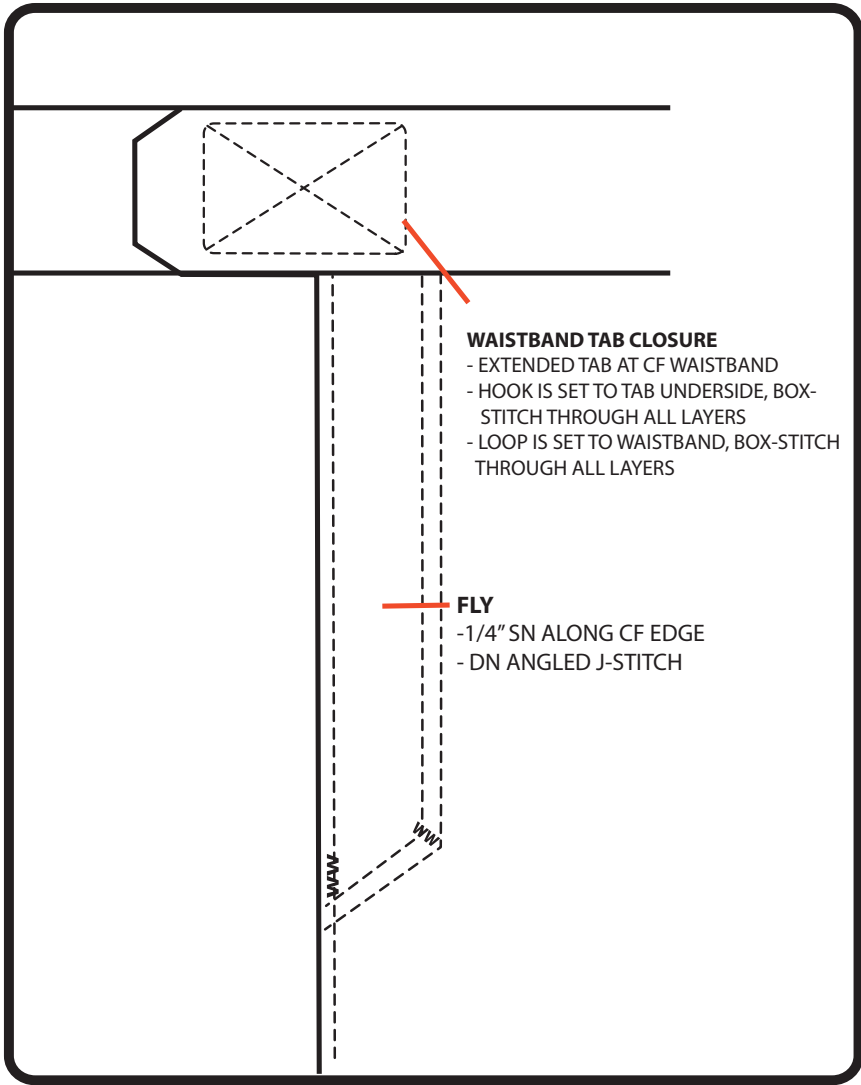
HAND POCKET

- INSULATED PATCH POCKET
- SET TO LEG WITH SN ES
- 5/8" DEEP BELLOWS AT BOTTOM AND BOTTOM CORNER
- VERTICAL BARTACK @ BOTTOM CORNER @ CF SIDE
- 5/8"D SINGLE WELT ZIPPER POCKET OPENING SET INTO PATCH POCKET
- 1/8" SN TS AROUND WELT
- BARTACKS AT TOP BOTTOM ON STITCH LINE
- 1 WAY ZIPPER CLOSURES
- POCKET OPENING AT BOTTOM OF WELT
- WELT IS NOT INSULATED



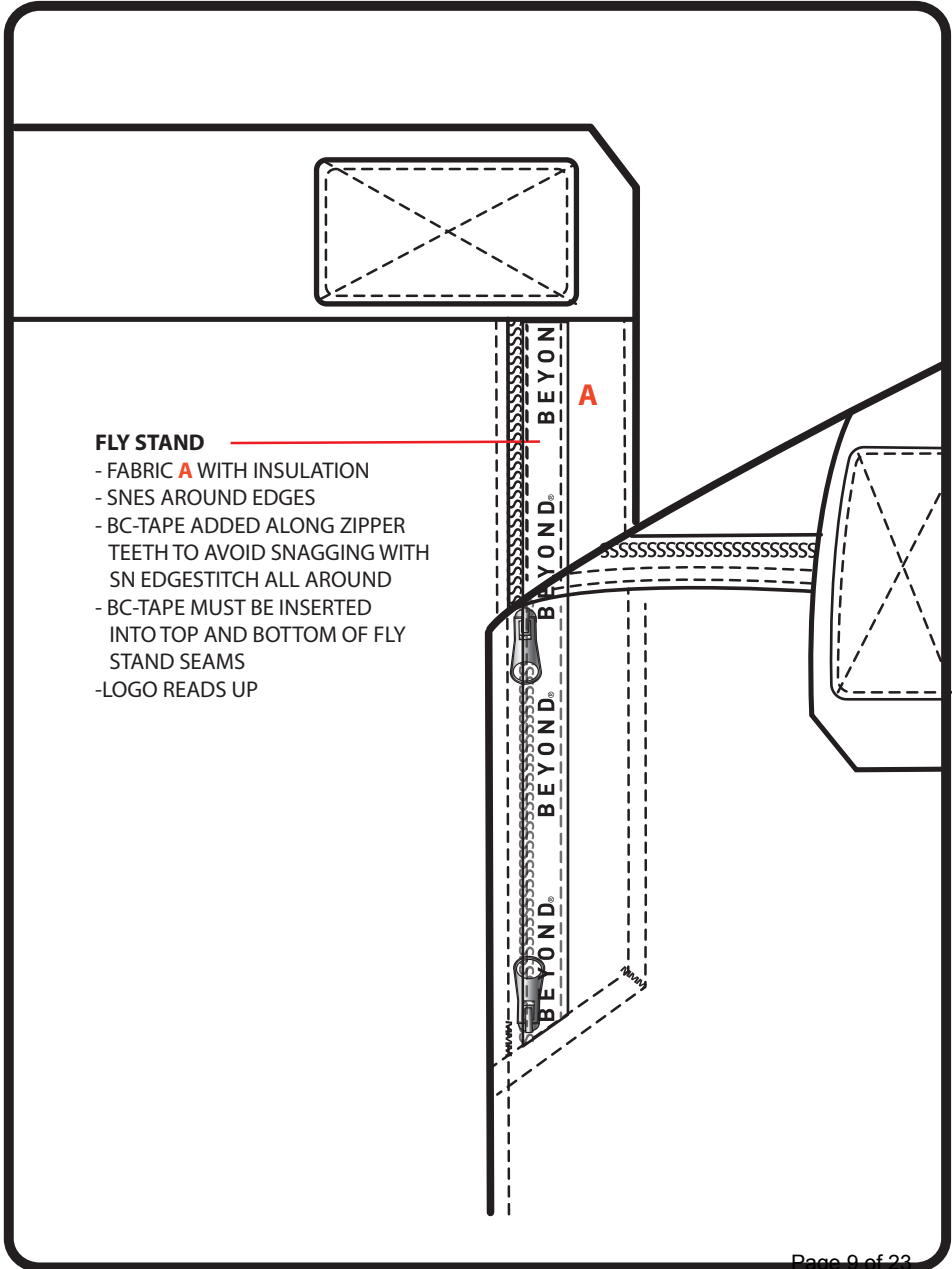
BEYOND

STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MED 34	CREATED DATE:	13-AUG-18
STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	WAIST BELT DETAIL	PATTERN DATE:	



WAISTBAND TAB CLOSURE
- EXTENDED TAB AT CF WAISTBAND
- HOOK IS SET TO TAB UNDERSIDE, BOX-STITCH THROUGH ALL LAYERS
- LOOP IS SET TO WAISTBAND, BOX-STITCH THROUGH ALL LAYERS

FLY
- 1/4" SN ALONG CF EDGE
- DN ANGLED J-STITCH



FLY STAND
- FABRIC **A** WITH INSULATION
- SNES AROUND EDGES
- BC-TAPE ADDED ALONG ZIPPER TEETH TO AVOID SNAGGING WITH SN EDGESTITCH ALL AROUND
- BC-TAPE MUST BE INSERTED INTO TOP AND BOTTOM OF FLY STAND SEAMS
- LOGO READS UP

BEYOND

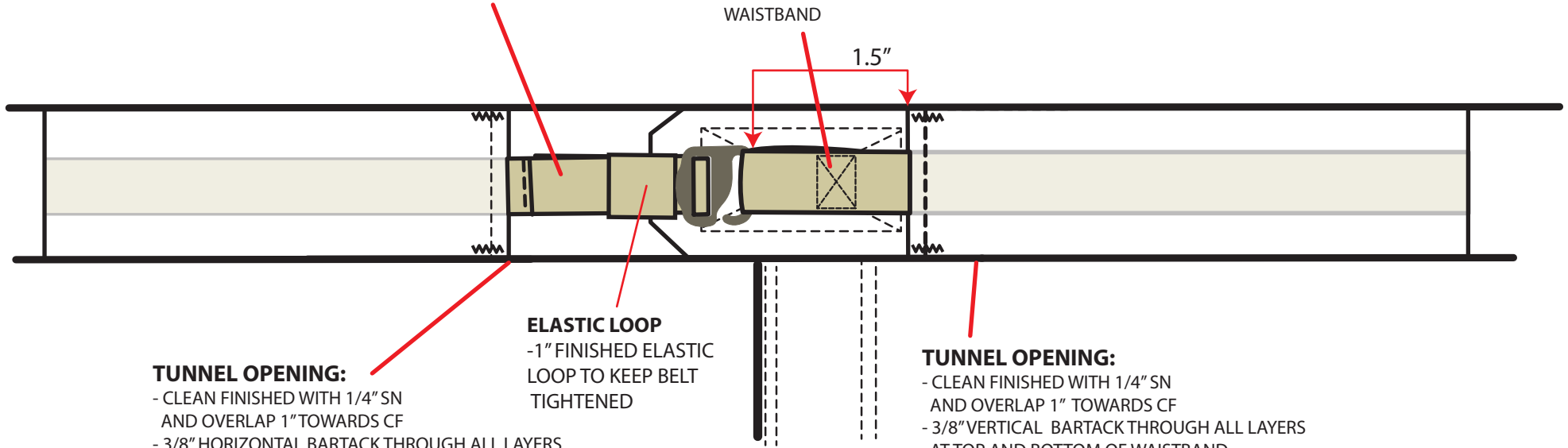
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STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	HEM TAB DETAIL	PATTERN DATE:	

ELASTIC BELT:

- ELASTIC BELT WITH G-HOOK
- WEARER'S RIGHT SIDE BELT IS SET INTO SIDESEAM ON WAISTBAND

ELASTIC BELT:

- ELASTIC BELT WITH SELF-FABRIC LOOP
- THE TURN BACK ON THE LOOP SIDE TO BE 1/2" AND BOX STITCH THROUGH ALL LAYERS
- WITH 1 1/2" FINISHED EXTENSION
- WEARER'S LEFT SIDE BELT IS SET INTO SIDESEAM ON WAISTBAND



TUNNEL OPENING:

- CLEAN FINISHED WITH 1/4" SN AND OVERLAP 1" TOWARDS CF
- 3/8" HORIZONTAL BARTACK THROUGH ALL LAYERS AT TOP AND BOTTOM OF WAISTBAND

ELASTIC LOOP

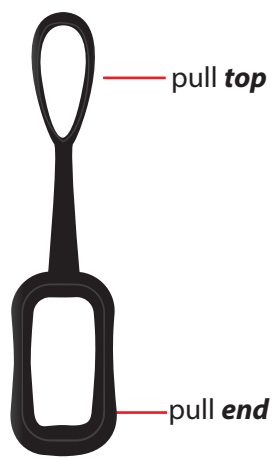
- 1" FINISHED ELASTIC LOOP TO KEEP BELT TIGHTENED

TUNNEL OPENING:

- CLEAN FINISHED WITH 1/4" SN AND OVERLAP 1" TOWARDS CF
- 3/8" VERTICAL BARTACK THROUGH ALL LAYERS AT TOP AND BOTTOM OF WAISTBAND

BEYOND

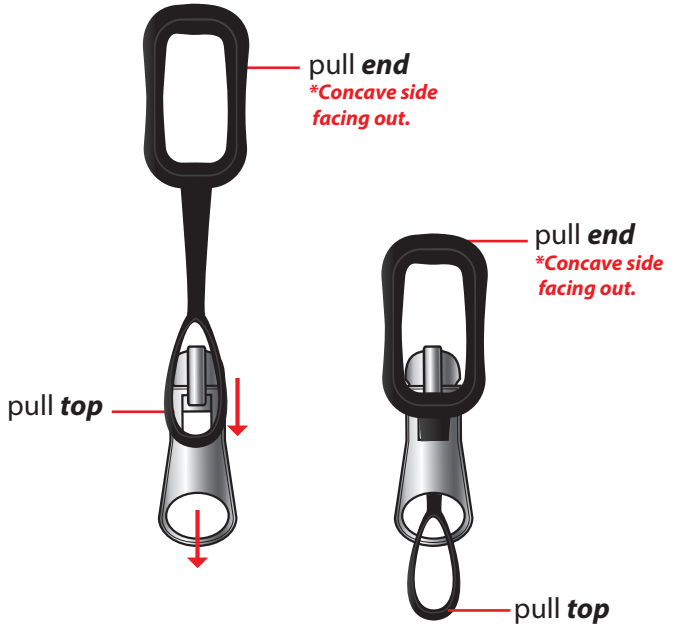
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	STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	ZIPPER ATTACHMENT VIEW		PATTERN DATE:	



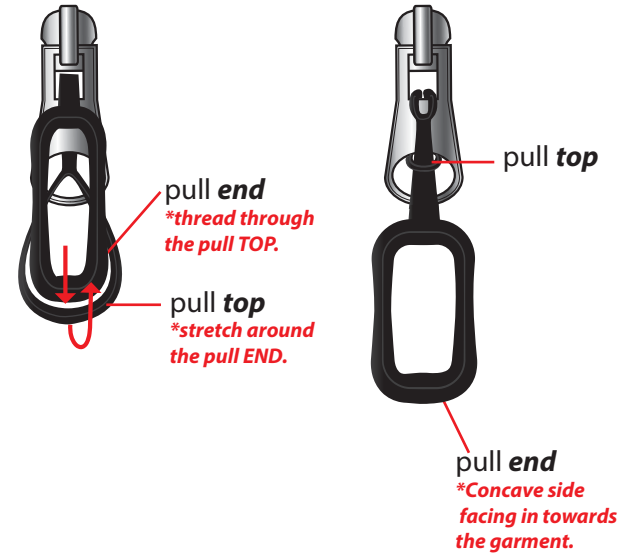
TOP VIEW
Zipper pull finished with Concave side down



SIDE VIEW
Zipper pull finished with Concave side down



STEP 1:
*Thread zipper pull **top** through the top hole in zipper slider and then out the lower hole of zipper slider.



STEP 2:
*Bend zipper pull **end** down and over the bottom of the slider.
*Then thread zipper pull **end** through the zipper pull **top**.
*The zipper pull **top** should close around the upper part of the slider and hold the zipper pull in place.
*CONCAVE side of zipper pull **end** should face towards the garment when finished.

BEYOND

STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MED 34	CREATED DATE:	13-AUG-18	
STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19	
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	LABEL PLACEMENT VIEW		PATTERN DATE:	

INSIDE BACK

PRIMALOFT FLAG LABEL

- SET INTO WEARERS RIGHT SIDE SEAM 4" DOWN FROM BOTTOM EDGE OF WAISTBAND TO TOP EDGE OF LABEL

4"

CARE CONTENT

- SET BEHIND PRIMALOFT FLAG LABEL

ID LABEL

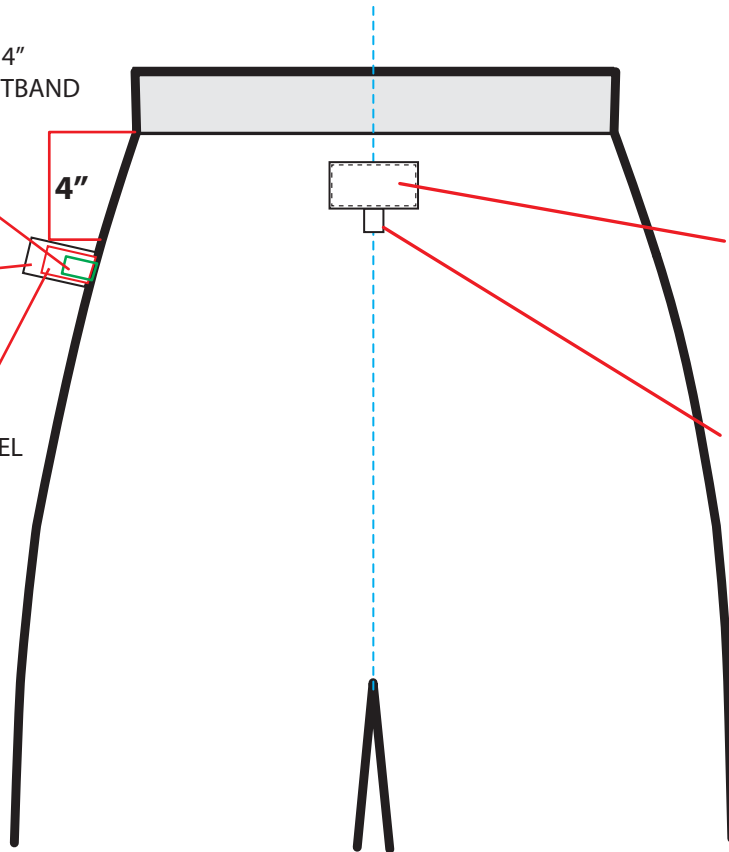
- SET BEHIND CARE CONTENT LABEL

BRAND LABEL

- 1/8" EDGESTITCH ALL AROUND
- SET 1" BELOW WAISTBAND SEAM
- CENTERED OVER BACK RISE

SIZE LABEL

- SEW INTO CENTER BOTTOM OF BRAND LABEL

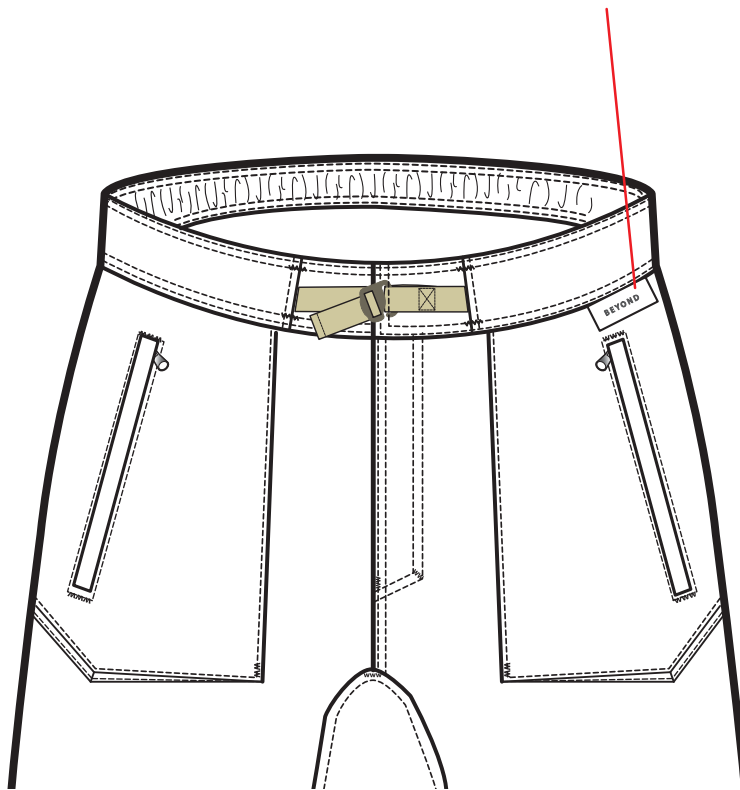


BEYOND	STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MED 34	CREATED DATE:	13-AUG-18	
	STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19	
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	LABEL PLACEMENT VIEW		PATTERN DATE:		

FOR SIZE M34 ONLY.
 FOR ALL OTHER SIZES GRADE LABEL PLCMT
 ACCORDINGLY SO THAT IT'S NEXT TO BELT LOOP

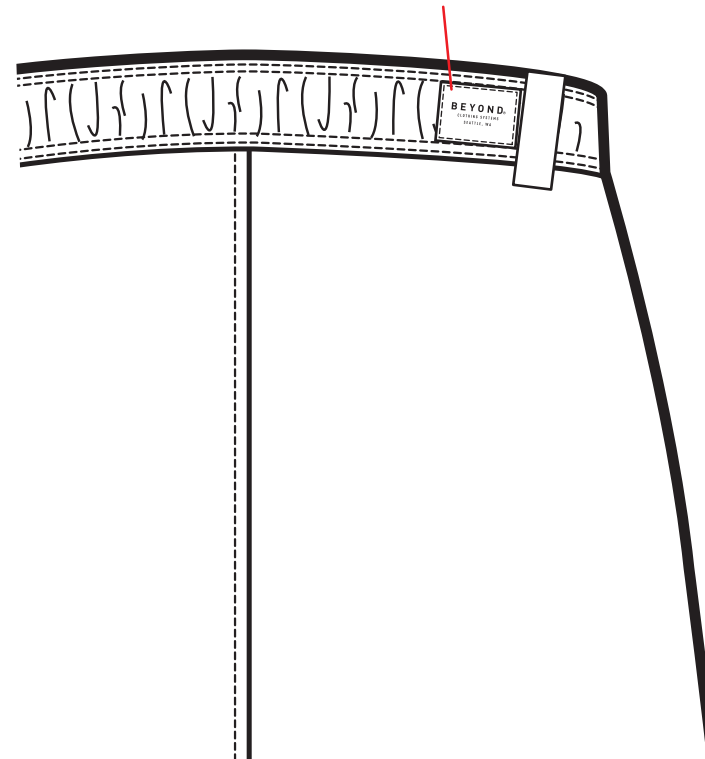
BCFLAG LABEL

- SET INTO WAISTBAND ON WEARER'S FRONT LEFT SIDE
- ALIGNED WITH HAND POCKET WELT EDGE



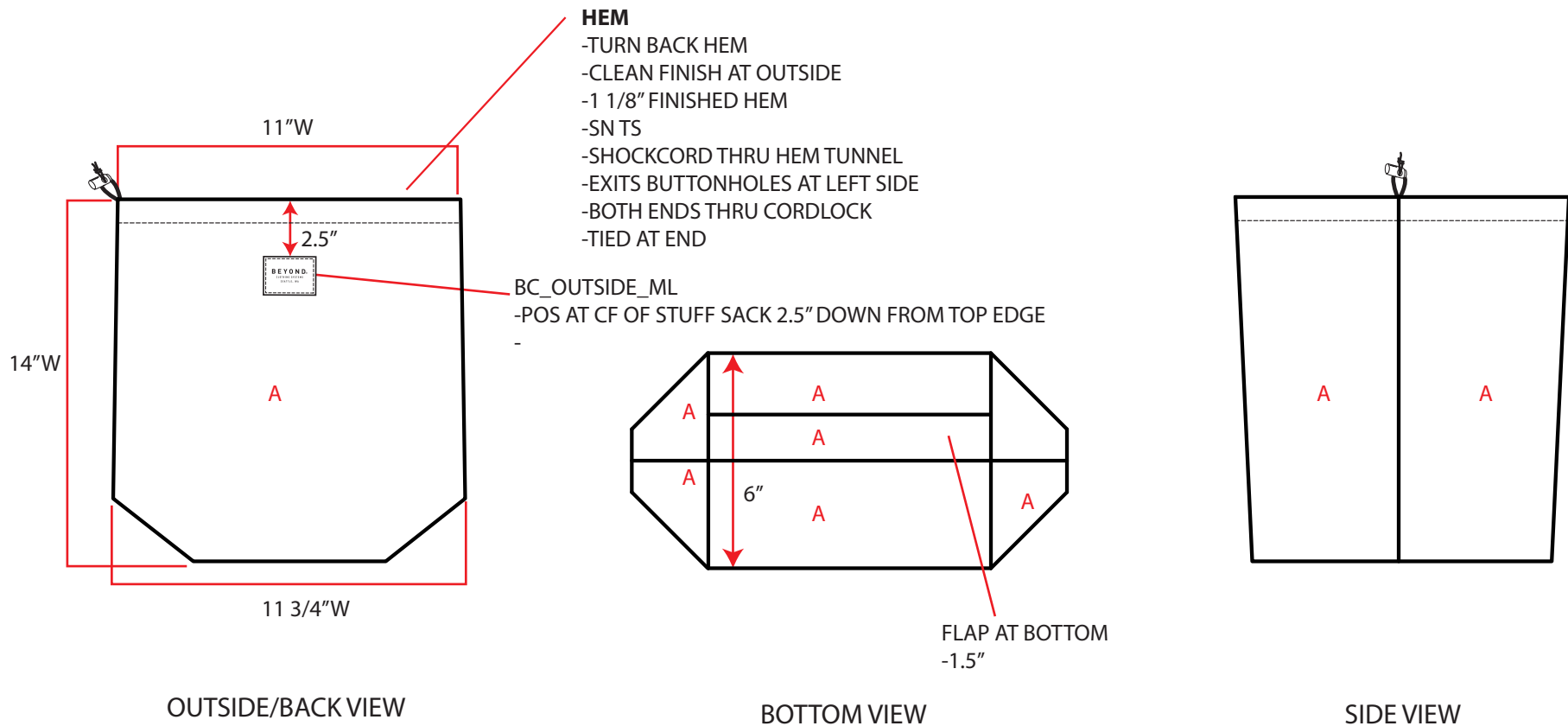
BC_OUTSIDE_ML

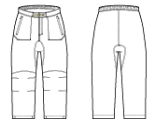
- SET TO WEARER'S RIGHT BACK WAISTBAND
- POS 1 1/2" AWAY FROM SIDESEAM
- SEW ALL 4 SIDES, THRU SINGLE LAYER
- SN ES
- STITCH LABEL THRU ALL LAYERS AFTER ELASTIC IS SET INSIDE WAISTBAND.
- LABEL SHOULD LAY FLAT WHEN WAISTBAND IS RELAXED

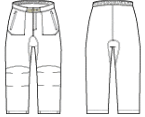


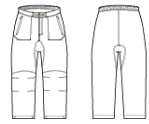
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	STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL (R/S/L)	MODIFIED DATE:	01NOV19	
KYROS MENS	DESCRIPTION:	INSULATED PANT	CATEGORY:	BOTTOMS	STUFF SACK DETAIL		PATTERN DATE:		

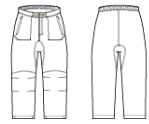
STUFF SACK DETAIL



BEYOND		STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MEDIUM	CREATED DATE:	13AUG18	
		STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL R/S/L	MODIFIED DATE:	01NOV19	
KYROS MENS		STYLE DESCRIPTION:	K7 TEMPUS PANT	CATERGORY	BOTTOMS	PATTERN DATE:				
						SALESMEN SAMPLE		X		
#	ITEM DESCRIPTION	VENDOR	VENDOR DESCRIPTION	PLACEMENT/ COMMENTS	QTY	BLACK	MANATEE GREY	COYOTE	RESCUE RED	
1	SHELL A	CAROLTEX	NK06WLFF 100% Nylon 70D *Small size* Ripstop +DWR finish	FRT UPPER, FRT LWR, BACK GUSSET, SIDE ZIPE WIND FLAP, R CTR WB, INSIDE R WB FAC, L CTR WB, INSIDE L WB FAC, SIDE FRT WB, BK WB, INSIDE BK WB, FRT PATCH PKT, BTM BELLOW, SIDE BELLOW, WELT, FLY STAND, FLY FAC, HEM TAB, STOW SACK, BELT LOOPS		BLACK	MANATEE GREY	COYOTE	RESCUE RED	
2	SHELL B	CAROLTEX	NK02LP NYLON FULL DULL 100%, DOBBY, 62GSM, 57" CW	FRT LINING, BACK LINING, GUSSET LINING, FRT PATCH PKT LINING		BLACK	MANATEE GREY	COYOTE	RESCUE RED	
3	INSULATION	PRIMALOFT	GOLD INSULATION ECO Item #I-1001 2.4 oz sq yd	FRONT, BACK, GUSSET, FLY STAND, PATCH PKT		WHITE	WHITE	WHITE	WHITE	
4	PELLON	VILENE	A0203 PELLON	SIDE ZIP FLAP, WELT, FLY FACING, HEM TAB, BK HEM SNAP STRIP, BELT LOOPS, FRONT WAISTBAND		CHARCOAL	CHARCOAL	CHARCOAL	CHARCOAL	
ZIPPERS										
5	ZIPPER 1	YKK	#5 REVERSE COIL, 2 WAY OPEN TOP CLOSED BOTTOM, DA	FLY	1.00	580	076	TL959	580	
6	ZIPPER 2	YKK	#5 REVERSE COIL, 1 WAY CLOSED BOTH ENDS, DALH	HAND POCKETS	2.00	580	076	TL959	580	
7	ZIPPER 3	YKK	#5 REVERSE COIL 2 WAY CLOSED TOP OPEN BOTTOM, DALH	SIDE VENTS	2.00	580	076	TL959	580	
TRIMS										
8	ZIPPER PULL	PRYM FASHION ASIA PACIFIC & CO	CT99P58XXX2762 (LARGE)- SQUARE DONUT ZIPPER PULL - LARGE	HAND POCKETS, SIDE VENTS @ TOP	4.00	BLACK	MANATEE GREY	COYOTE	BLACK	
9	HOOK 1	VIETNAM PAIHO LTD	3HA1/3HB1 SMALL ROUND DIE CUT VELCRO HOOK 1.75 X 3"	WAISTBAND TAB	1.00	BLACK	#0836	#1114	BLACK	
10	LOOP 1	VIETNAM PAIHO LTD	3HA1/3HB1 SMALL ROUND DIE CUT VELCRO LOOP 1.75X3"	WEARER'S RIGHT WB	1.00	BLACK	#0836	#1114	BLACK	

BEYOND		STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MEDIUM	CREATED DATE:	13AUG18	
		STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL R/S/L	MODIFIED DATE:	01NOV19	
KYROS MENS		STYLE DESCRIPTION:	K7 TEMPUS PANT	CATERGORY	BOTTOMS	PATTERN DATE:				
						SALESMEN SAMPLE		X		
#	ITEM DESCRIPTION	VENDOR	VENDOR DESCRIPTION	PLACEMENT/ COMMENTS	QTY	BLACK	MANATEE GREY	COYOTE	RESCUE RED	
11	WEBBING	PAIHO VIETNAM	RCN243Z 3/4" WEBBING, 100% NYLON, 20MM	SUSPENDER LOOPS @ INSIDE WB	4.00	BLACK	BLACK	BLACK	BLACK	
12	SHOCKCORD	PAIHO VIETNAM	82TRU0049 3MM POLYESTER + RUBBER BUNGEE	STUFF SACK OPENING	1.00	BLACK	MANATEE GREY	COYOTE	BLACK	
13	CORDLOCK	PRYM FASHION ASIA PACIFIC & CO	PRYM FASHION ASIA PACIFIC & CO EB9914SBLK2762 NYLON CORDLOCK 14.5MM X 24MM X 10MM	STUFF SACK HEM	1.00	BLACK	MANATEE GREY	COYOTE	BLACK	
14	SNAP CAP	PRYM FASHION ASIA PACIFIC & CO	SG15AG580 SNAP CAP	HEM TAB, HEM	2.00	BLACK	MANATEE GREY	COYOTE	BLACK	
15	SNAP SOCKET	PRYM FASHION ASIA PACIFIC & CO	SG75G580B SNAP SOCKET	HEM TAB	2.00	BLACK	MANATEE GREY	COYOTE	BLACK	
16	SNAP STUD	PRYM FASHION ASIA PACIFIC & CO	SG75G580C SNAP STUD	HEM	2.00	BLACK	MANATEE GREY	COYOTE	BLACK	
17	SNAP EYELET	PRYM FASHION ASIA PACIFIC & CO	SG15AG580 SNAP EYELET	HEM	2.00	BLACK	MANATEE GREY	COYOTE	BLACK	
18	LOGO TAPE 1	CHECKPOINT	BC-TAPE BLACK/GREY WOVEN LOGO TAPE' BEYOND'	SIDE VENT WIND FLAP	2.00	BLACK/GREY	BLACK/GREY	BLACK/GREY	BLACK/GREY	
19	LOGO TAPE 2	CHECKPOINT	BC-TAPE BLACK/GREY WOVEN LOGO TAPE' BEYOND'	FLY STAND	1.00	BLACK/GREY	BLACK/GREY	BLACK/GREY	BLACK/GREY	
20	ELASTIC 1	PAIHO VIETNAM	61VTT-048 1" ELASTIC	RIGHT WAIST BELT	1.00	BLACK	MANATEE GREY	COYOTE	BLACK	
21	ELASTIC 2	PAIHO VIETNAM	61VTT-048 1" ELASTIC	LEFT WAIST BELT	1.00	BLACK	MANATEE GREY	COYOTE	BLACK	
22	ELASTIC 3	PAIHO VIETNAM	VTT-048 25MM POLYESTER + RUBBER ELASTIC 1.5"WIDE	BACK WAISTBAND	1.00	BLACK	BLACK	BLACK	BLACK	
23	ELASTIC 4	PAIHO VIETNAM	61VTT-048 1" ELASTIC	ELASTIC LOOP ON WEARER'S RIGHT SIDE WAIST BELT	1.00	BLACK	MANATEE GREY	COYOTE	BLACK	

BEYOND		STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MEDIUM	CREATED DATE:	13AUG18	
		STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL R/S/L	MODIFIED DATE:	01NOV19	
		KYROS MENS	STYLE DESCRIPTION:	K7 TEMPUS PANT	CATERGORY	BOTTOMS	PATTERN DATE:			
						SALESMEN SAMPLE		X		
#	ITEM DESCRIPTION	VENDOR	VENDOR DESCRIPTION	PLACEMENT/ COMMENTS	QTY	BLACK	MANATEE GREY	COYOTE	RESCUE RED	
24	G-HOOK	SNAPWELL	WD-20171214-132 G-HOOK W/ BOTTLE OPENER	WAIST BELT	1.00	BLACK	BLACK	COYOTE	BLACK	
	THREAD									
25	THREAD 1	ASTRA	TEX 40 100% POLYESTER, STAPLE SPUN POLY THREAD	ALL TOPSTITCHING, BARTACKS, OVERLOCK, STOW SACK		C9760 CELESTIAL BLACK	C9687 TAILOR GREY	C5784	C3885 PAPRIKA RED	
26	THREAD 2	ASTRA	TEX 40 100% POLYESTER, STAPLE SPUN POLY THREAD	TS ON HOOK & LOOP		C9760 CELESTIAL BLACK	C9687 TAILOR GREY	C5784	C9760 CELESTIAL BLACK	
27	THREAD 3	ASTRA	TEX 40 100% POLYESTER, STAPLE SPUN POLY THREAD	MAIN LABEL FACE, LOGO TAPE ON FLY STAND		C9760 CELESTIAL BLACK	C9760 CELESTIAL BLACK	C9760 CELESTIAL BLACK	C9760 CELESTIAL BLACK	
	LABELS / MISC.									
28	INTERIOR BRANDING LABEL	CHECKPOINT	BCEL Beyond Clothing Endfold Label (Black (Ground) / Cool Grey 9U (Text))	SEE LABEL PLACEMENT SKETCH- GARMENT AND STUFF SACK	2.00	BLACK & GREY	BLACK & GREY	BLACK & GREY	BLACK & GREY	
29	SIZE LABEL:	CHECKPOINT	BCSL_BOTTOM_ALPH Beyond Clothing (Alphanumeric/ Numeric for Bottoms) Size Label Black (Ground)/ Cool Grey 9U (Text)	SEE LABEL PLACEMENT SKETCH	1.00	BLACK & GREY	BLACK & GREY	BLACK & GREY	BLACK & GREY	
30	FLAG LABEL	CHECKPOINT	Beyond FLAG Label (Black (Ground) / GREY (Text))	SEE LABEL PLACEMENT SKETCH	1.00	BLACK & GREY	BLACK & GREY	BLACK & GREY	BLACK & GREY	
31	SMALL WOVEN LABEL	CHECKPOINT	BC_OUTSIDE_ML	SEE LABEL PLACEMENT SKETCH	1.00	BLACK/GREY	BLACK/GREY	BLACK/GREY	BLACK/GREY	
32	VENDOR FLAG LABEL	PRIMALOFT	#L-1001 PRIMALOFT GOLD SERIES FLAG LABEL	SEE LABEL PLACEMENT SKETCH	1.00					
33	CONTENT LABEL	CHECKPOINT	BCCL CONTENT LABEL	SEE LABEL PLACEMENT SKETCH	1.00	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	
34	CARE LABEL	CHECKPOINT	BCCL - CARE 1	SEE LABEL PLACEMENT SKETCH	2.00	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	
35	ID LABEL	FACTORY SOURCED	TBD PRINTED PO ID LABEL	SEE LABEL PLACEMENT SKETCH	1.00	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	
	HANGTAGS / PACKAGING									
36	BEYOND HANGTAG	CHECKPOINT	BCHTS-KYROS HT Beyond Clothing Hangtag + Black Seal Lock	ON PLASTIC QUICKTACH LOOP LOCKS THROUGH WEARER'S LEFT SIDE BELT LOOP	1.00	BLACK & GREY	BLACK & GREY	BLACK & GREY	BLACK & GREY	
37	HANGTAG STICKER	SYSTEM PRINTING SERVICES CO. LTD	BYS1 2X2" HANGTAG STICKER	CENTER BACK, BOTTOM OF BEYOND HANGTAG	1.00	GREY W/ BLACK TEXT	GREY W/ BLACK TEXT	GREY W/ BLACK TEXT	GREY W/ BLACK TEXT	

BEYOND		STYLE #:	K7-M028-F19	SEASON:	FALL 2019	SAMPLE SIZE:	MEDIUM	CREATED DATE:	13AUG18	
		STYLE NAME:	CETRA PANT	STATUS:	PROD	SIZE RANGE:	XS-4XL R/S/L	MODIFIED DATE:	01NOV19	
KYROS MENS		STYLE DESCRIPTION:	K7 TEMPUS PANT	CATERGORY	BOTTOMS	PATTERN DATE:				
						SALESMEN SAMPLE		X		
#	ITEM DESCRIPTION	VENDOR	VENDOR DESCRIPTION	PLACEMENT/ COMMENTS	QTY	BLACK	MANATEE GREY	COYOTE	RESCUE RED	
38	VENDOR HANGTAG	PRIMALOFT	#H-1001 PRIMALOFT GOLD SERIES HANGTAG	ATTACH ON PLASTIC QUICKTACH BEHIND BCHTS-KYROS HT	1.00					
39	POLYBAG STICKER	SYSTEM PRINTING SERVICES CO. LTD	BYS2 2X42" POLYBAG STICKER	3" IN AND 3" UP FROM RIGHT BOTTOM OF POLY BAG AFTER GARMENT IS PACKED IN POLYBAG	1.00	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	
40	POLYBAG	FACTORY SOURCED	POLYBAG	PLACE GARMENT + STUFF SACK (FLAT) INSIDE BAG, CLOSE WITH 2 PIECES OF TAPE		CLEAR	CLEAR	CLEAR	CLEAR	
41	SHIPPING CARTON	FACTORY SOURCED	SHIPPING CARTON	N/A		N/A	N/A	N/A	N/A	
42	BOX STICKER	SYSTEM PRINTING SERVICES CO. LTD	BYS3 5-5/8" X 8-1/2" BOX STICKER	PLACED 2" IN AND 2" DOWN FROM RIGHT TOP CORNER OF BOX ON LONG AND SHORT SIDE OF CARTON	2.00	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	WHITE WITH BLACK LETTERING	

FINISHED GRADED GARMENT MEASUREMENTS																																							
		ALPHA-NUMERIC REGULAR																								TOL													
		28 XS			30 S			32 M			34 M			36 L			38 XL			40 XL			42 2XL				44 2XL			46 3XL			48 4XL						
Point of Measure		SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	TOL	
1	WAIST (1/2) RELAXED	TOP EDGE OF FRONT AND BACK WB - STRAIGHT ACROSS-EDGE TO EDGE		15			16			17			18			19			20			21			22			23			24			25			1/2		
2	FRONT RISE	TOP EDGE OF FRONT WB TO FRONT GUSSET SEAM		10 1/2			10 3/4			11			11 1/4			11 1/2			11 3/4			12			12 1/4			12 1/2			12 3/4			13			1/4		
PLCMT	HIP placement: down from TOP OF WB side-middle-side	0		6 3/4			6 7/8			7			7 1/8			7 3/8			7 5/8			7 7/8			8 1/8			8 3/8			8 5/8			8 7/8			0		
3	HIP (1/2)	3 POINT MEASURE ACROSS-EDGE TO EDGE OUTSEAM/ FRONT FLY / OUTSEAM		20 1/2			21 1/2			22 1/2			23 1/2			24 1/2			25 1/2			26 1/2			27 1/2			28 1/2			29 1/2			30 1/2			1/2		
4	THIGH (1/2)	1" BELOW FRONT CROTCH SEAM- STRAIGHT ACROSS-EDGE TO EDGE		13			13 5/8			14 1/4			14 7/8			15 1/2			16 1/8			16 3/4			17 3/8			18			18 5/8			19 1/4			1/4		
5	KNEE (1/2)	HALF DISTANCE-FRONT CROTCH TO HEM EDGE- STRAIGHT ACROSS-EDGE TO EDGE		9 7/8			10 1/4			10 5/8			11			11 3/8			11 3/4			12 1/8			12 1/2			12 7/8			13 1/4			13 5/8			1/4		
6	LEG OPENING (1/2)	HEM EDGE- STRAIGHT ACROSS-EDGE TO EDGE		9			9 1/4			9 1/2			9 3/4			10			10 1/4			10 1/2			10 3/4			11			11 1/4			11 1/2			1/4		
7	INSEAM	FRONT RISE SEAM TO HEM EDGE		33			33			34			34			35			35			35			35			35			35			35			1/2		
8	BACK RISE	TOP EDGE OF BACK WB TO BACK GUSSET SEAM		14 1/8			14 1/2			14 7/8			15 1/4			15 5/8			16			16 3/8			16 3/4			17 1/8			17 1/2			17 7/8			1/4		
9	GUSSET WIDTH	WIDEST POINT OF GUSSET- FRONT RISE TO BACK RISE- STRAIGHT ACROSS		3 7/8			4			4 1/8			4 1/4			4 3/8			4 1/2			4 5/8			4 3/4			4 7/8			5			5 1/8			1/4		
10	WAISTBAND HEIGHT	TOP EDGE OF WB TO BOTTOM WB SEAM		2			2			2			2			2			2			2			2			2			2			2			1/8		
11	FLY LENGTH OPENING	BOTTOM WB SEAM TO TOP OF BARTACK		6			7			7			7			7			8			8			8			8			8			8			1/4		
OTHER GRADED PARTS																																							
		ALPHA-NUMERIC REGULAR																								TOL													
		28 XS			30 S			32 M			34 M			36 L			38 XL			40 XL			42 2XL				44 2XL			46 3XL			48 4XL						
QUANTITY		SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	TOL	
	CF FLY ZIP	CUT	0	0		0			0			0			0			0			0			0			0			0			0			0			1/4
	0	FINISH	1	0		0			0			7			0			0			0			0			0			0			0			0			1/4
	HAND POCKET	CUT	0	0		0			0			0			0			0			0			0			0			0			0			0			1/4
	0	FINISH	2	0		0			0			8			0			0			0			0			0			0			0			0			1/4
	SIDE VENT ZIPS	CUT	0	0		0			0			0			0			0			0			0			0			0			0			0			1/4
	0	FINISH	2	0		0			0			42 1/2			0			0			0			0			0			0			0			0			1/4
	1 1/2" ELASTIC- BACK WB	CUT	1	0		0			0			TBD			0			0			0			0			0			0			0			0			1/4
	0	FINISH	0	0		0			0			0			0			0			0			0			0			0			0			0			1/4
	BC-TAPE FLY STAND	CUT	1	0		0			0			9			0			0			0			0			0			0			0			0			1/4
	0	FINISH	0	0		0			0			0			0			0			0			0			0			0			0			0			1/4
	BC-TAPE SIDE VENTS	CUT	2	0		0			0			43 1/2			0			0			0			0			0			0			0			0			1/4
	0	FINISH	0	0		0			0			0			0			0			0			0			0			0			0			0			1/4
	RIGHT WAIST BELT	CUT	1	0		0			0			TBD			0			0			0			0			0			0			0			0			1/4
	0	FINISH	0	0		0			0			0			0			0			0			0			0			0			0			0			1/4
	LEFT WAIST BELT	CUT	1	0		0			0			TBD			0			0			0			0			0			0			0			0			1/4
	0	FINISH	0	0		0			0			0			0			0			0			0			0			0			0			0			1/4

			NON GRADED PARTS																																	
			28 XS			30 S			32 M			34 M			36 L			38 XL			40 XL			42 2XL			44 2XL			46 3XL			48 4XL			TOL
		QUANTITY	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC				
1 3/4" VELCRO LOOP - WB	CUT	1													3																			1/4		
0	FINISH	0													0																			1/4		
1 3/4" VELCRO HOOK - WB TAB	CUT	1													3																			1/4		
0	FINISH	0													0																			1/4		
3/4" WEBBING - SUSPENDER LOOPS	CUT	0													3																			1/4		
0	FINISH	4													2 1/4																			1/4		
1" ELASTIC LOOP FOR BELT	CUT	1													3 1/4																			1/4		
0	FINISH	0													1 1/8																			1/4		
SHOCKCORD-STUFF SACK	CUT	1													30																			1/4		
0	FINISH	0													0																			1/4		

FINISHED GRADED GARMENT MEASUREMENTS																																						
Point of Measure		ALPHA-NUMERIC LONG																											TOL									
		28 XSL			30 SL			32 ML			34 ML			36 LL			38 XLL			40 XLL			42 2XLL			44 2XLL				46 3XLL			48 4XLL					
		SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	
1	WAIST (1/2) RELAXED	TOP EDGE OF FRONT AND BACK WB - STRAIGHT ACROSS-EDGE TO EDGE																											1/2									
2	FRONT RISE	TOP EDGE OF FRONT WB TO FRONT GUSSET SEAM																											1/4									
PLCMT	HIP placement: down from TOP OF WB side-middle-side	0																											0									
3	HIP (1/2)	3 POINT MEASURE ACROSS-EDGE TO EDGE OUTSEAM/ FRONT FLY / OUTSEAM																											1/2									
4	THIGH (1/2)	1" BELOW FRONT CROTCH SEAM- STRAIGHT ACROSS-EDGE TO EDGE																											1/4									
5	KNEE (1/2)	HALF DISTANCE-FRONT CROTCH TO HEM EDGE-STRAIGHT ACROSS-EDGE TO EDGE																											1/4									
6	LEG OPENING (1/2)	HEM EDGE-STRAIGHT ACROSS- EDGE TO EDGE																											1/4									
7	INSEAM	FRONT RISE SEAM TO HEM EDGE																											1/2									
8	BACK RISE	TOP EDGE OF BACK WB TO BACK GUSSET SEAM																											1/4									
9	GUSSET WIDTH	WIDEST POINT OF GUSSET- FRONT RISE TO BACK RISE-STRAIGHT ACROSS																											1/4									
10	WAISTBAND HEIGHT	TOP EDGE OF WB TO BOTTOM WB SEAM																											1/8									
11	FLY LENGTH OPENING	BOTTOM WB SEAM TO TOP OF BARTACK																											1/4									
OTHER GRADED PARTS																																						
QUANTITY		ALPHA-NUMERIC LONG																											TOL									
		28 XSL			30 SL			32 ML			34 ML			36 LL			38 XLL			40 XLL			42 2XLL			44 2XLL				46 3XLL			48 4XLL					
		SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	
	CF FLY ZIP	CUT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	0	FINISH	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	HAND POCKET	CUT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	0	FINISH	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	SIDE VENT ZIPS	CUT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	0	FINISH	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	1 1/2" ELASTIC- BACK WB	CUT	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	0	FINISH	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4		
	BC-TAPE FLY STAND	CUT	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	0	FINISH	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4		
	BC-TAPE SIDE VENTS	CUT	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	0	FINISH	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4		
	RIGHT WAIST BELT	CUT	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	0	FINISH	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4		
	LEFT WAIST BELT	CUT	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			
	0	FINISH	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1/4			

NON GRADED PARTS																																			
DESCRIPTION	QUANTITY	28 XSL			30 SL			32 ML			34 ML			36 LL			38 XLL			40 XLL			42 2XLL			44 2XLL			46 3XLL			48 4XLL			TOL
		SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC	SPEC	FTY	QC				
1 3/4" VELCRO LOOP - WB	CUT	1											3																					1/4	
0	FINISH	0											0																					1/4	
1 3/4" VELCRO HOOK - WB TAB	CUT	1											3																					1/4	
0	FINISH	0											0																					1/4	
3/4" WEBBING -SUSPENDER LOOPS	CUT	0											3																					1/4	
0	FINISH	4											2 1/4																					1/4	
1" ELASTIC LOOP FOR BELT	CUT	1											3 1/4																					1/4	
0	FINISH	0											1 1/8																					1/4	
SHOCKCORD-STUFF SACK	CUT	1											30																					1/4	
0	FINISH	0											0																					1/4	